



MATERIAL SAFETY DATA SHEET

Print date: 26-Aug-2008 Revision Number: 3 Revision date: 26-Aug-2008

1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trade Name: LEXAN* Film **Product ID:** 8B35 -112

Product Description: Poly (bisphenol-A-carbonate) [CASRN 111211-39-3] Film

Product Type: Commercial Product

Recommended use: May be used as received, processed or thermoformed to produce

other articles, or as a component of other industrial products.

Company: SABIC Innovative Plastics

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Emergency Telephone Number: 800/447-4545 **Emergency Transportation/CHEMTREC (24 HOUR):** 800/424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

This product consists primarily of high molecular weight polymers which are not expected to be hazardous.

Product Name: **8B35-112** Page 1 of 7 Revision date: 26-Aug-2008

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

- · Plastic film or sheet
- Can burn in a fire creating dense toxic smoke.
- Molten plastic can cause severe thermal burns.
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

HMIS Rating	Health: 0	Flammability: 1	Reactivity: 0	
Skin Contact:		Not likely t	to cause irritation.	
Eye Contact:		Resin part to eyes.	icles, like other inert materials, are mechanically irritating	
Inhalation:		Inhalation	Inhalation unlikely due to physical form.	
Ingestion:		Ingestion	Ingestion not likely due to physical form.	
Chronic/Carcinoge	nic Information			
Resin Issues	: :	respiratory headache condensat	g fumes may cause irritation to the eyes, skin, and reference tract. In cases of severe exposure, nausea and can also occur. Grease-like processing fume tes on ventilation ductwork, molds, and other surfaces irritation and injury to skin.	
Aggravated Medical Conditions:		aggravate individuals	RESTRICTIONS: There are no known health effects d by exposure to this product. However, certain sensitive and individuals with respiratory impairments may be y exposure to components in the processing vapors.	
		4. FIRST AID MEAS	URES	
Inhalation:		be hazard or fumes,	c treatment is necessary since this material is not likely to ous by inhalation. If exposed to excessive levels of dusts remove to fresh air and get medica attention if cough or ptoms develop.	
Skin Contact:		irritation d immerse i to dissipat	n water and soap as a precaution. Get medical attention if evelops or persists. For hot product, immediately n or flush affected area with large amounts of cold water te heat. Cover with clean cotton sheeting or gauze and t medical attention.	
Eye Contact:		any conta	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.	
Ingestion:		No hazaro	s which require special first aid measures.	
Precautions:		tract. If sy	g fumes inhalation may be irritating to the respiratory imptoms are experienced remove victim from the source ination or move victim to fresh air and obtain medical	

Product Name: 8B35-112 Page 2 of 7 Revision date: 26-Aug-2008

5. FIRE-FIGHTING MEASURES

Explosive Limits	
upper: lower:	Not applicable Not applicable
Suitable Extinguishing Media:	Water spray mist or foam.
Extinguishing media which must not be used for safety reasons:	Carbon dioxide and dry chemical are not recommended because their lack of cooling capacity may permit re-ignition.
Hazards from Combustion Products:	Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.
Special Protective Equipment for Firefighters:	Do not enter fire area without proper protection including self- contained breathing apparatus and full protective equipment. Figh fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products.
Specific Hazards:	Take precautionary measures against static discharges. Thermal decomposition can lead to release of irritating gases and vapors. Dust formed by operations such as cutting or grinding may form ar explosive mixture in air.
6. ACCIDENTAL R	ELEASE MEASURES
Clean up:	Gather and store in a closed container pending a recyclability or waste disposal evaluation.
Personal Precautions:	See section 8.
Environmental Precautions:	Should not be released into the environment. Do not flush into surface water or sanitary sewer system.
7. HANDLING	AND STORAGE
Handling:	Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. Accumulation of waste films, sheets and/or masking may create a slipping hazard.

Storage: Keep away from heat and sources of ignition.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Measures to Reduce Exposure: Handle in accordance with good industrial hygiene and safety

practice. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other

surfaces using appropriate personal protection.

Hand Protection: Protective gloves

Eye Protection: Safety glasses

Respiratory Protection: When using this product at elevated temperatures, implement

engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid gases and particulate matter) if processing fumes are not adequately controlled or operators experience symptoms of overexposure. If dust of powder are produced from secondary operations such as sawing or grinding,

use a respirator approved for protection from dust.

Skin and Body Protection: Long sleeved clothing

Hygiene Measures: When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Solid

Appearance:Sheet or filmColor:VariousOdor:None or slight

Melting point/range: This product does not exhibit a sharp melting point but softens

gradually over a wide range of temperatures.

Explosive Limits

upper:Not applicablelower:Not applicable

10. STABILITY AND REACTIVITY

Stability: Stable at normal conditions. Hazardous polymerization does not

occur.

Conditions to Avoid: Do not exceed melt temperature recommendations in product

literature.

Hazardous Decomposition Products: Processing fumes evolved at recommended processing conditions

may include trace levels of hydrocarbon fragments, phenols,

alkylphenols, diarylcarbonates.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity:

LD50/oral/rat: >5000 mg/kg, estimated LD50/dermal/rabbit: >2000 mg/kg, estimated Inhalation: Inhalation unlikely due to physical form. **Eye Contact:** Resin particles, like other inert materials, are mechanically irritating to eyes. **Skin Contact:** Not likely to cause irritation. Ingestion: Ingestion not likely due to physical form. **Chronic Toxicity:** No information available IARC: Not listed OSHA: Not regulated NTP: Not tested Remarks: The toxicological data has been taken from products of similar composition **Special Studies:** Processing fumes from similar products are not considered toxic. In acute inhalation tests, laboratory rats were exposed to processing fumes at concentrations exaggerating those that would likely occur in workplace situations. No deaths or signs of toxicity, except transient irritancy in some cases, were noted during the 6 hour fume exposure tests. There were no distinct or consistent treatment related tissue or organ changes noted in gross necropsies. 12. ECOLOGICAL INFORMATION Other information: Ecological damages are not known or expected under normal use. 13. DISPOSAL CONSIDERATIONS Waste Disposal: Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

US EPA Waste number: None

Product Name: 8B35-112 Page 5 of 7 Revision date: 26-Aug-2008

Transport Classification: Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines. DOT ADR/RID/ADNR IMDG ICAO IATA-DGR

14. TRANSPORT INFORMATION

15. REGULATORY INFORMATION

International Inventories:

MEXICO

These film and sheet products are considered articles and thus exempt from inventory listing.

CERCLA/SARA 311/312/313:

This product is a non-hazardous article and therefore not subject to the requirements of Title III of SARA (Emergency Planning and Community Right-To-Know Act).

Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS hazard class:

Non-controlled

California Proposition 65:

This product does not contain components known to the State of California to cause cancer and/or reproductive effects.

RoHS EU Directive 2002/95/EC:

This product complies with RoHS - it does not intentionally contain banned chemicals.

16. OTHER INFORMATION

LEXAN* Film is a registered trademark of SABIC Innovative Plastics

Prepared by: Product Stewardship & Toxicology

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End of Material Safety Data Sheet